

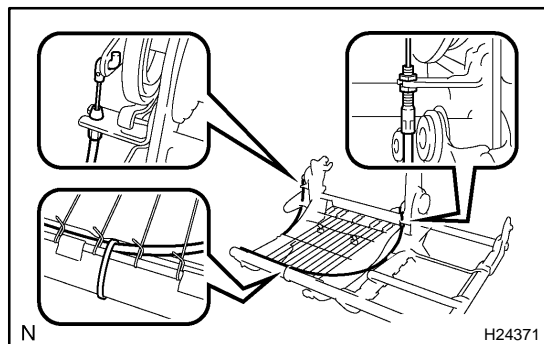
REASSEMBLY

CAUTION:

Wear safety gloves, because the sharp edges and surfaces of the seat frame may cause injury to the hands.

HINT:

A bolt without a torque specification is shown in the standard bolt chart (see page SS-2).



1. INSTALL RECLINING ADJUSTING CABLE

- (a) Temporarily install the reclining adjusting cable.
- (b) Tighten the adjusting nuts.

HINT:

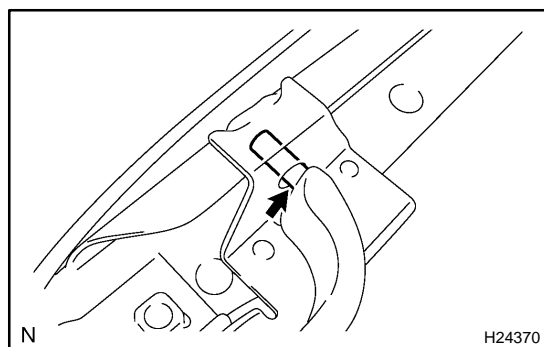
When tighten the nuts, hold one and tighten the other.

- (c) Connect the clamp.

2. INSTALL RH AND LH SEAT TRACK HANDLE SUB-ASSEMBLY

- (a) Install the RH seat track handle sub-assembly with the nut.

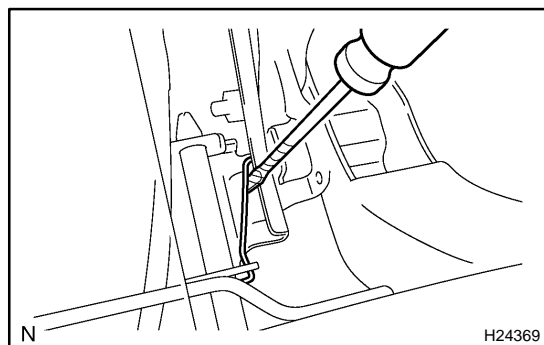
Torque: 10 N·m (102 kgf-cm, 7 ft-lbf)



HINT:

Apply MP grease to the sliding part of the seat track handle sub-assembly.

- (b) Perform the same procedure on the other side.



3. INSTALL SEAT TRACK ADJUSTING HANDLE

- (a) Install the seat track adjusting handle.
- (b) Using a screwdriver, engage the seat track cover spring.

HINT:

Tape the screwdriver tip before use.

- (c) Perform the same procedure on the other side.

4. INSTALL FRONT SEAT INNER BELT

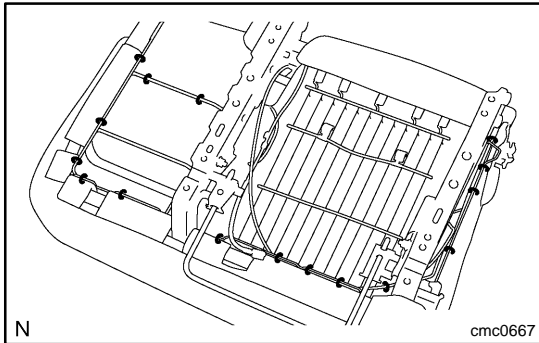
- (a) Install the front seat inner belt to the seat cushion frame with the bolt.

Torque: 42 N·m (430 kgf·cm, 32 ft·lbf)

- (b) Connect the wire harness clamps.

5. INSTALL OCCUPANT CLASSIFICATION SENSOR

(See page [RS-162](#))

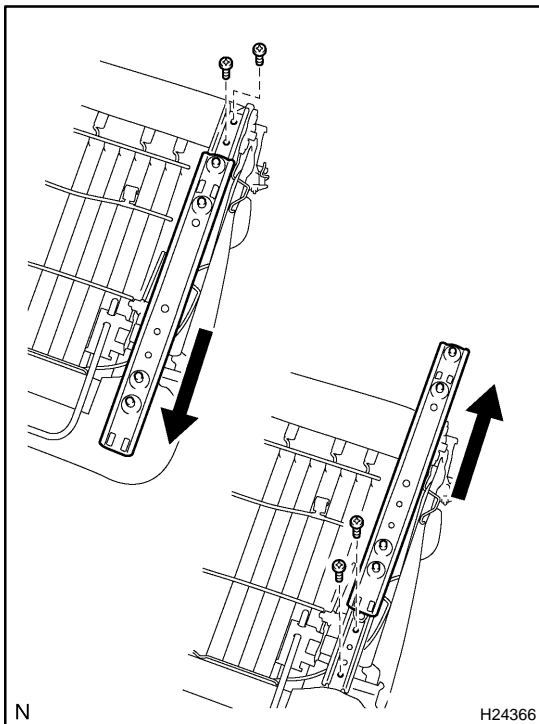
**6. INSTALL SEAT CUSHION FRAME**

- (a) Install the seat cushion frame to the seat cushion pad.

- (b) Install the hog rings.

HINT:

When installing the hog rings, take as much care as possible to prevent wrinkles.

**7. INSTALL OUTER SEAT TRACK**

HINT:

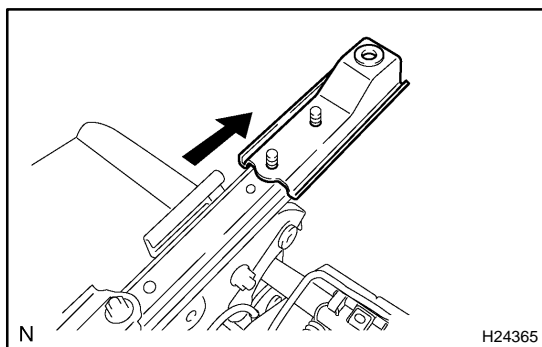
Slide the outer seat track until the torx® screws on the front and rear sides can be seen.

Using a torx® socket wrench, install the outer seat track with the 4 torx® screws.

Torque: 15 N·m (153 kgf·cm, 11 ft·lbf)

8. INSTALL INNER SEAT TRACK

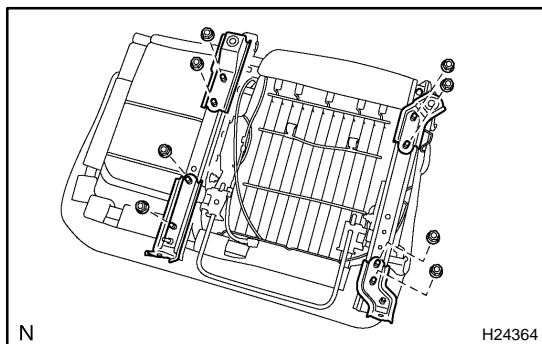
Perform the same procedure on the inner seat track.



9. INSTALL INNER SEAT TRACK LOWER FRONT AND REAR BRACKET

HINT:

When installing the inner seat track lower rear bracket, slide the inner seat track as shown in the illustration.



- (a) Install the inner seat track lower rear bracket with the 2 nuts.

Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)

- (b) Install the inner seat track lower front bracket with the 2 nuts.

Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)

10. INSTALL OUTER SEAT TRACK LOWER FRONT AND REAR BRACKET

- (a) Install the outer seat track lower rear bracket with the 2 nuts.

Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)

- (b) Install the outer seat track lower front bracket with the 2 nuts.

Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)

11. INSTALL SEAT HINGE COVER

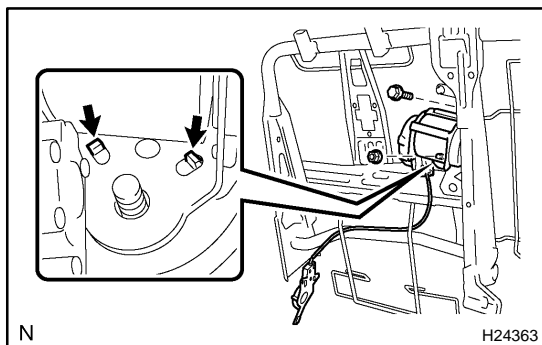
Install the seat hinge cover with the screw.

12. INSTALL RH SEAT CUSHION INNER SHIELD AND SEAT CUSHION COVER

Install the RH seat cushion inner shield and seat cushion cover with the 2 screws.

13. INSTALL RH CENTER SEAT HINGE COVER

Install the RH center seat hinge cover with the 2 screws.



14. INSTALL FRONT SEAT CENTER BELT

- (a) Install the front seat center belt with the bolt and nut.

Torque:

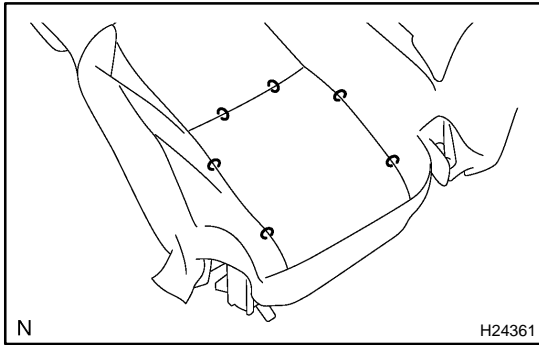
Bolt: 21 N·m (214 kgf-cm, 15 ft-lbf)

Nut: 42 N·m (430 kgf-cm, 32 ft-lbf)

HINT:

Check that the seatback frame claws are securely engaged.

15. INSTALL SHOULDER BELT COVER

**16. INSTALL SEATBACK COVER**

Install the seatback cover to the seatback pad with the hog rings.

HINT:

When installing the hog rings, take as much care as possible to prevent wrinkles.

17. INSTALL SEATBACK FRAME

- (a) Install the seatback frame to the seatback pad.
- (b) Install the seatback lock upper bezel.
- (c) Install the 4 headrest supports to the seatback assembly.

18. INSTALL SEATBACK ASSEMBLY

- (a) Install the bushing to the seatback frame.
- (b) Using a torx® socket wrench, install the seatback assembly with the 2 torx® screws to the seat cushion assembly.

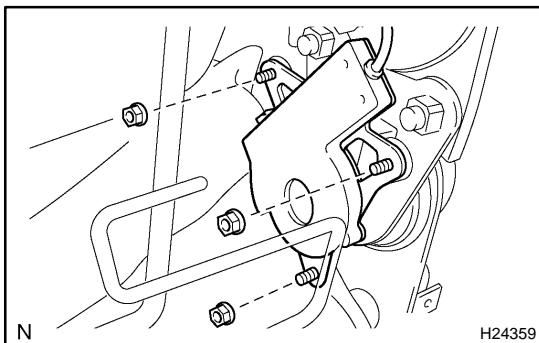
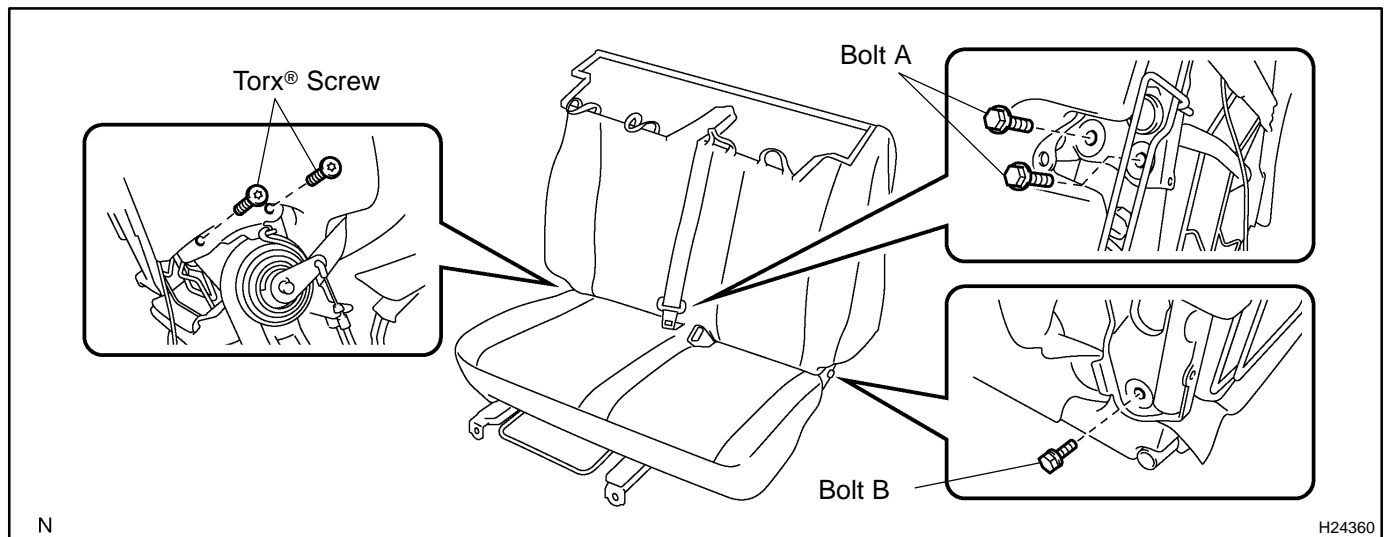
Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)

- (c) Install the 3 bolts.

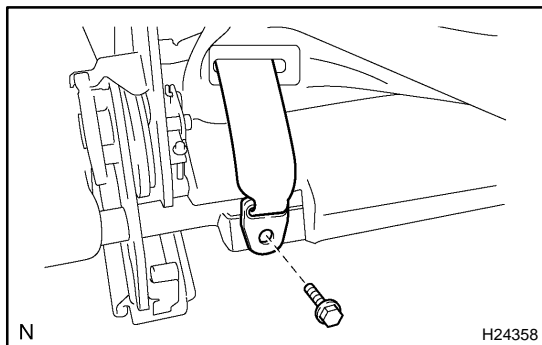
Torque:

Bolt A: 55 N·m (561 kgf-cm, 41 ft-lbf)

Bolt B: 21 N·m (214 kgf-cm, 15 ft-lbf)

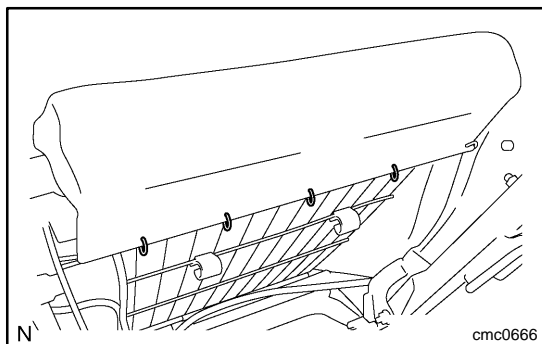


- (d) Connect the front seat center belt with the 3 nuts.
Torque: 5.5 N·m (56 kgf-cm, 49 in.-lbf)
- (e) Install the RH reclining adjuster inside cover with the 2 screws.
- (f) Install the RH seat cushion lower shield with the screw.



- (g) Connect the front seat center belt with the bolt to the seat cushion assembly.

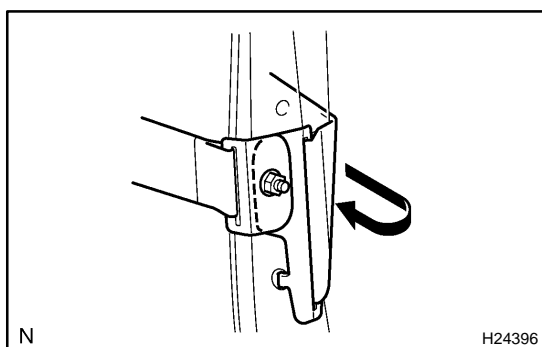
Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)



- (h) Install the hog rings to the seat cushion cover.

HINT:

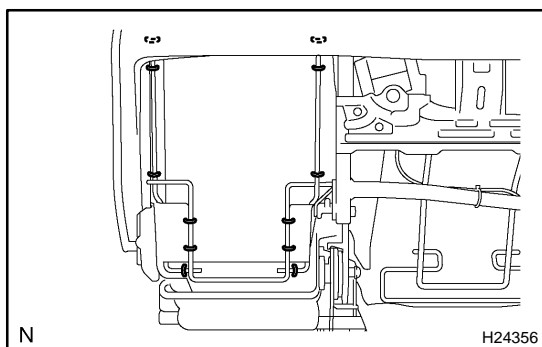
When installing the hog rings, take as much care as possible to prevent wrinkles.



- (i) w/ Side airbag:

Connect the seatback cover bracket to the seatback frame with the nut.

Torque: 5.5 N·m (56 kgf-cm, 49 in.-lbf)



- (j) Install the hog rings to the seatback cover.

HINT:

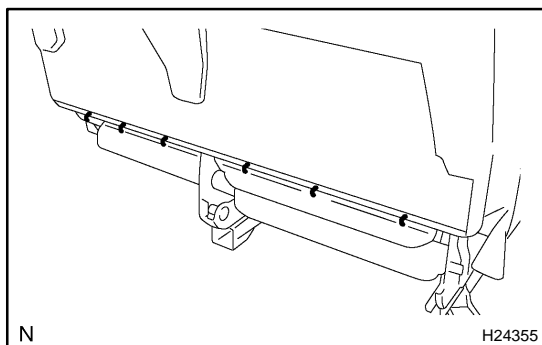
When installing the hog rings, take as much care as possible to prevent wrinkles.

- (k) Install the 2 bushings.

- (l) Install the center armrest assembly with the bolt.

Torque: 20 N·m (204 kgf-cm, 15 ft-lbf)

- (m) Close the fastener.



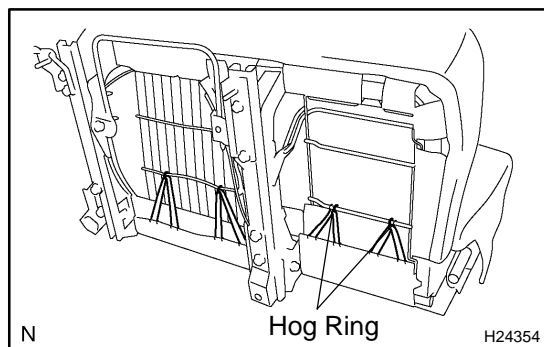
- (n) Install the hog rings to the seatback cover.

HINT:

When installing the hog rings, take as much care as possible to prevent wrinkles.

- (o) Install the hog rings to the rearmost portion of the seat cushion frame.

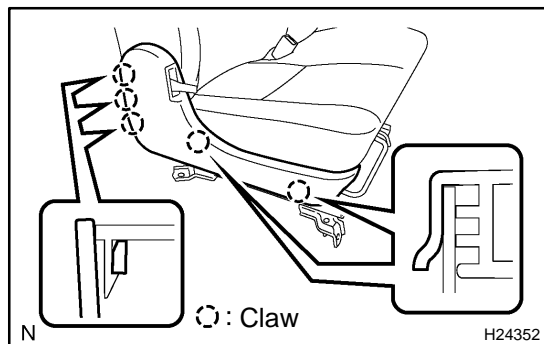
- (p) Hook the seatback cover belt to the hook.



(q) Install the hog rings to the seatback cover belt.

19. INSTALL SEAT CUSHION LOWER SHIELD

Install the seat cushion lower shield with the 2 screws.



20. INSTALL RH SEAT CUSHION SHIELD

Engage the claws and install the RH seat cushion shield.

21. INSTALL RECLINING ADJUSTER RELEASE HANDLE

22. INSTALL HEADRESTS

23. INSTALL SEAT LEG INNER COVER

Install the seat leg inner cover with the 3 screws.

24. INSTALL SEAT POSITION SENSOR

(See page [RS-149](#))

25. INSTALL SEAT POSITION SENSOR PROTECTOR

(See page [RS-149](#))

26. INSTALL OCCUPANT CLASSIFICATION ECU

(See page [RS-157](#))